

BMP®71 Wire & Cable Materials:

PermaSleeve® Wire Marking Sleeves

B-342 PermaSleeve® PS Polyolefin Wire Marking Sleeves

3:1 shrink ratio heat shrinkable sleeve fits snuggly around wire for permanent identification and protection. Fade resistant and flame retardant. Meets the following material and physical property specifications.

- SAE-AMS-DTL-23053/5C (Class 1)
- RoHS Compliant
- SAE-AS-81531
- UL Recognized
- MIL-STD-202

Tested per: ASTM E162 and ASTM E662



Figure 58

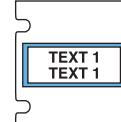


Figure 44

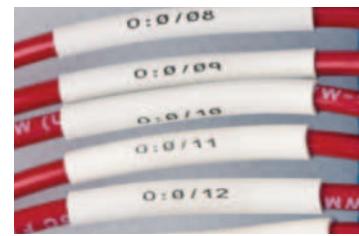


Diagram	Part Number	Sleeves Per Roll	Approx. Wire Gauge	Range of Wire Dia. Inch (mm) Min. Max	Supplied Diameter Inch (mm)	Recovered Diameter Inch (mm)	Recovered Wall Thickness Inch (mm)	Sleeve Width Inch (mm)	Rec. Ribbon
Fig. 44	M71-94-1-342	100	28 to 20	0.023 (0.6) - 0.080 (2.0)	0.094 (2.4)	0.024 (0.6)	.024 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-94-1-342YL	100	28 to 20	0.023 (0.6) - 0.080 (2.0)	0.094 (2.4)	0.024 (0.6)	.024 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-94-175-342	2500	28 to 20	0.023 (0.6) - 0.080 (2.0)	0.094 (2.4)	0.024 (0.6)	.024 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-94-175-342YL	2500	28 to 20	0.023 (0.6) - 0.080 (2.0)	0.094 (2.4)	0.024 (0.6)	.024 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-94-175-342	100	28 to 20	0.023 (0.6) - 0.080 (2.0)	0.094 (2.4)	0.024 (0.6)	.024 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-94-175-342YL	100	28 to 20	0.023 (0.6) - 0.080 (2.0)	0.094 (2.4)	0.024 (0.6)	.024 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 58	BM71C-125-342	1 Roll (cont.)	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	0.235 (6.0)	M71-R4300
Fig. 44	BM71-125-1-342	1000	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-125-1-342YL	100	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-125-175-342	1000	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-125-175-342YL	1000	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-125-175-342	100	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-125-175-342YL	100	22 to 16	0.046 (1.2) - 0.110 (2.8)	0.125 (3.2)	0.047 (1.2)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71C-187-342	1 Roll (cont.)	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	0.335 (8.5)	M71-R4300
Fig. 44	BM71-187-1-342	1000	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-187-1-342YL	1000	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-187-1-342	100	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-187-1-342YL	100	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-187-175-342	1000	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-187-175-342YL	1000	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-187-175-342	100	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-187-175-342YL	100	20 to 10	0.062 (1.6) - 0.150 (3.8)	0.187 (4.7)	0.062 (1.6)	.020 (0.5) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71C-250-342	1 Roll (cont.)	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	0.439 (11.2)	M71-R4300
Fig. 44	BM71-250-1-342	1000	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-250-1-342	100	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-250-1-342YL	100	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-250-175-342	1000	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-250-175-342YL	1000	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-250-175-342	100	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-250-175-342YL	100	16 to 8	0.094 (2.4) - 0.215 (5.5)	0.250 (6.4)	0.093 (2.4)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 58	BM71C-375-342	1 Roll (cont.)	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	0.645 (16.4)	M71-R4300
Fig. 44	BM71-375-1-342	1000	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-375-1-342	100	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-375-1-342YL	100	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-375-175-342	1000	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-375-175-342YL	1000	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-375-175-342	100	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-375-175-342YL	100	12 to 4	0.125 (3.2) - 0.320 (8.13)	0.375 (9.5)	0.125 (3.1)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 58	BM71C-500-342	1 Roll (cont.)	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	0.851 (21.6)	M71-R4300
Fig. 44	BM71-500-1-342	1000	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-500-1-342YL	1000	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-500-1-342	100	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-500-1-342YL	100	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-500-175-342	1000	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-500-175-342YL	1000	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-500-175-342	100	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-500-175-342YL	100	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-1000-1-342	50	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-1000-1-342YL	50	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	M71-1000-175-342	1000	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	BM71-1000-175-342YL	1000	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-1000-175-342	100	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-1000-175-342YL	100	8 to 1	0.187 (4.8) - 0.450 (11.4)	0.500 (12.7)	0.187 (4.7)	.025 (0.6) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-1000-1-342	50	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.015 (25.8)	M71-R4300
Fig. 44	BM71-1000-1000-342	1 Roll (cont.)	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.660 (42.2)	M71-R4300
Fig. 44	BM71-1000-175-342	500	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-1000-175-342	50	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.765 (44.8)	M71-R4300
Fig. 44	M71-1000-175-342YL	50	2 to 0.950 dia.	0.333 (8.5) - 0.950 (24.1)	1.000 (25.4)	0.375 (9.5)	.036 (0.9) ± .003 (0.07)	1.765 (44.8)	M71-R4300

* "B" indicates bulk roll.

Approx. wire gauge based on AWG for THHN wire.

BMP®71 Printer Ribbons on page 68.

Full Material Properties on page 187.