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Technical Data Sheet

BRADY B-103 CLEAR POLYESTER OVERLAMINATING TAPE

TDS No. B-103

Effective Date: 09/26/2006

Description: **GENERAL**

Material Type: Clear Polyester (1 mil film)

Finish: Glossy

Adhesive: Permanent Acrylic

APPLICATIONS
Brady B-103 is recommended for use as a clear protective overlaminate for most standard Brady label materials.

REGULATORY/AGENCY APPROVALS

Brady B-103 is RoHS compliant to 2005/618/EC MCV amendment to RoHS Directive 2002/95/EC.

SPECIAL FEATURES

B-103 can be supplied self-wound for in-line overlaminating operations, or provided on a carrier liner.

Details:

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D 1000 -Film -Adhesive -Total	0.0010 inch (0.025 mm) 0.0015 inch (0.038 mm) 0.0025 inch (0.063 mm)
Adhesion to: -Stainless Steel	ASTM D 1000 20 minute dwell 24 hour dwell	39 oz/in (43 N/100 mm) 42 oz/in (46 N/100 mm)
Tack	ASTM D 2979 Polyken™ Probe Tack 1 second dwell	14 oz (400 g)
Tensile Strength and Elongation	ASTM D 1000 -Machine Direction	23 lbs/in (403 N/100 mm), 55%
Dielectric Strength	ASTM D 1000	5000 volts
Abrasion Test	Taber Abraser, CS-10 grinding wheels, 1000 g/arm (Fed. Std. 191A, Method 5306)	Material worn though at 3000 cycles
Application Temperature	Lower application temperature to stainless steel	50°F (10°C)

B-103 samples for Performance Properties were tested applied directly to aluminum panels and overlaminated over Brady B-619 white polyester. Samples allowed to dwell

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24 hours at room temperature prior to testing.

PERFORMANCE PROPERTIES	TEST METHODS	TYPICAL RESULTS
Long Term High Service Temperature	30 days at 266°F (130°C)	Slight adhesive yellowing at 130°C, no visible effect at 110°C
Long Term Low Service Temperature	30 days at -94°F (-70°C)	No visible effect at -70°C
Humidity Resistance	30 days at 100°F (37°C), 95% R.H.	No visible effect
UV Light Resistance	30 days in UV Sunlighter™ 100	No visible effect
Weatherability	ASTM G155, Cycle 1 30 days in Xenon Arc Weatherometer	No visible effect
Salt Fog Resistance	ASTM B 117 30 days in 5% salt fog solution chamber	No visible effect

PERFORMANCE PROPERTY CHEMICAL RESISTANCE

Samples were tested applied directly to aluminum panels and overlaminated over Brady B-619 white polyester. Samples allowed to dwell 24 hours at room temperature prior to testing. Testing consisted of 5 cycles of 10 minute immersions in the specified chemicals followed by 30 minute recovery periods. Testing was conducted at room temperature.

CHEMICAL REAGENT	SUBJECTIVE OBSERVATION OF VISUAL CHANGE
Methyl Ethyl Ketone	Slight adhesive ooze
1,1,1-Trichloroethane	Slight adhesive ooze
Isopropyl Alcohol	No visible effect
JP-4 Jet Fuel	Slight adhesive ooze
SAE 20 WT Oil	No visible effect
Mil-H-5606 Oil	No visible effect
Speedi Kut Cutting Oil 332	No visible effect
Gasoline	Slight adhesive ooze
Skydrol® 500B-4	Slight edge lift
Super Agitene®	No visible effect
BIOACT® EC-7R™ Terpene Cleaner	Slight adhesive ooze
Deionized Water	No visible effect
3% Alconox® Detergent	No visible effect
10% Sodium Hydroxide Solution	No visible effect
10% Sulfuric Acid Solution	No visible effect
6% Alpha 2110 at 70°C	No visible effect

Product testing, customer feedback, and history of similar products, support a customerperformance expectation of at least*two years from the date of receipt* for this product as long as this product is stored in its original packaging in an environment *below 80 degrees F (27 degrees C) and 60% RH*. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will qualify a product's fitness for use, in their actual applications.

Trademarks:

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Skydrol® is a registered trademark of the Monsanto Company
Sunlighter™ is a trademark of the Test Lab Apparatus Company
Super Agitene® is a registered trademark of Graymills Corporation
ASTM: American Society for Testing and Materials (U.S.A.)
SAE: Society of Automotive Engineers (U.S.A.)
All S.I. Units (metric) are mathematically derived from the U.S. Conventional
Units.

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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