



Technical Data Sheet

1096M

Liquid Adhesives

Product Description

Bostik 1096M is a one or two part fast tack general purpose contact adhesive. It provides high initial strength with good heat resistance. It was designed to bond high-pressure laminates to wood, particleboard, or metal, and as a general purpose adhesive for various rubber and rigid plastic surfaces. It is not designed for flexible PVC.

Product Benefits

- Adhesion to a wide variety of surfaces
- Tough flexible film
- Fast strength development

Product Applications

- Rubber and rubber foam gaskets to steel or FRP
- Plastic laminates to wood, particle board, or metal
- Neoprene or SBR to itself

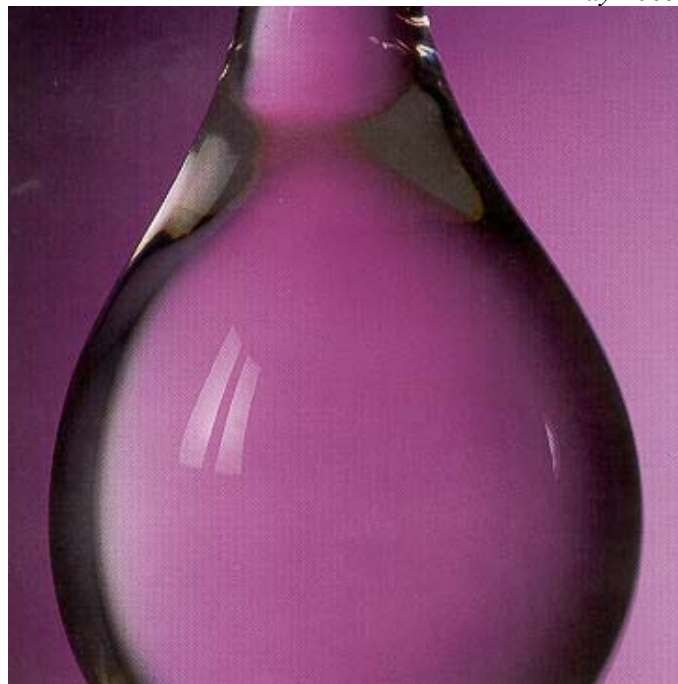
Directions for Use

Application:	brush, knife, roll coat
Surface Preparation:	abrade followed by solvent Cleaning
Heat Activation:	160-200°F
Solvent Activation:	toluene

Apply two coats to each surface, allow 20-30 min. between coats. Mate surfaces carefully with good pressure within 20 min. of last coat.

Storage and Handling

Shelf Life:	270 days
Suggested Diluent:	toluene
Cleanup:	toluene



Typical Physical Properties (not for specification use)

Appearance:	Amber Liquid
Total Solids, %:	24
Viscosity, cps:	1000
Density, lbs./gal.:	7.25
Flash Point, °F:	0
Mix Ratio, if used as two part:	1096M - 8 vols: Bosc. 9R - 1 vol.
Heat Resistance, °F:	
One Part:	120
Two Parts:	160
Typical Bond Values, pli:	
Neoprene/Neoprene:	26-30
Neoprene Foam/Steel:	foam failure
Cotton Duck/Hi Press. Lam.:	30-40

Further Information

Please refer to MSDS for complete details.

IMPORTANT NOTICE

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