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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	392 Structural Adhesive Heat/Activator Cure	IDH number:	232853
Product type:	Acrylic Adhesive	Item number:	39205
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com		
Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067			

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: COMBUSTIBLE LIQUID.
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyurethane methacrylate resin	Unknown	30 - 60
2-Hydroxyethyl methacrylate	868-77-9	10 - 30
Acrylate monomer	Proprietary	10 - 30
Methacrylic acid	79-41-4	5 - 10
Treated fumed silica	67762-90-7	5 - 10
Tert-butyl perbenzoate	614-45-9	1 - 5
Stabilizer	Proprietary	1 - 5
Saccharin	81-07-2	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately wash skin thoroughly with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Ventilate area.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Keep away from heat, spark and flame. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow.

Storage: For safe storage, store at or below 38 °C (100.4 °F)
Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane methacrylate resin	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling
Acrylate monomer	None	None	None	None
Methacrylic acid	20 ppm TWA	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Tert-butyl perbenzoate	None	None	None	None
Stabilizer	None	None	None	None
Saccharin	None	None	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Beige, Dark Amber
Odor:	Sharp
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 10 mm hg (27 °C (80.6 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available.
Specific gravity:	1.16
Vapor density:	Not available.
Flash point:	77.2 °C (170.96 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	2.22 %; 21.15 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Acids. Bases. Peroxides. Amines. Strong alkalis. Reactive metals. Oxygen scavengers. Free radical initiators. Ammonia. Other polymerization initiators.
Reactivity:	Not available.
Conditions to avoid:	Protect from direct sunlight. Keep away from heat, spark and flame. Store away from incompatible materials. Inert gas blanketing. Do not freeze. Loss of polymerization inhibitor. UV light. Avoid moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. May cause irritation to nose and throat.
Skin contact:	Causes skin burns. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	May be harmful if swallowed. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyurethane methacrylate resin	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (RAT) = 11.2 g/kg Oral LD50 (RAT) = 5,050 mg/kg	Irritant, Allergen
Acrylate monomer	None	Irritant, Allergen
Methacrylic acid	Oral LD50 (RABBIT) = 1,200 mg/kg Oral LD50 (RAT) = 1,060 mg/kg Oral LD50 (RAT) = 2,224 mg/kg Dermal LD50 (RABBIT) = 500 mg/kg Inhalation LC50 (RAT, 4 h) = 7.1 mg/l	Corrosive, Irritant, Allergen
Treated fumed silica	None	Irritant
Tert-butyl perbenzoate	None	Central nervous system, Irritant, Mutagen
Stabilizer	Oral LD50 (RAT) = 708 mg/kg Dermal LD50 (RABBIT) = 1,560 mg/kg	Irritant, Kidney
Saccharin	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane methacrylate resin	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Acrylate monomer	No	No	No
Methacrylic acid	No	No	No
Treated fumed silica	No	No	No
Tert-butyl perbenzoate	No	No	No
Stabilizer	No	No	No
Saccharin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Methylacrylic acid, stabilized, tert-Butyl perbenzoate)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Saccharin (CAS# 81-07-2).

CERCLA Reportable quantity: Saccharin (CAS# 81-07-2)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Catherine Bimler, Regulatory Affairs Specialist

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