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SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : DOW CORNING(R) Q3-6575 DIELECTRIC GEL - PART B

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Product code : 00000000002697050

Chemical nature : Silicone

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road

Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900

CHEMTREC: (800) 424-9300

Disposal considerations : (989) 496-6315

Recommended use of the chemical and restrictions on use

Recommended use : Vulcanising agents

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| DANGER | | |
|----------------|---|--|
| Appearance | liquid | |
| Color | colorless | |
| Odor | none | |
| Hazard Summary | May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials. | |

OSHA Regulatory status

: This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Potential Health Effects

Inhalation : No significant effects expected from a single short-term expo-

sure.



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Skin : No significant irritation expected from a single short-term

exposure.

Eyes : No significant irritation expected from a single exposure.

Ingestion : No significant effects expected from a single short-term

exposure.

Aggravated Medical Condi-

tion

: None known.

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

ACGIH No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential carcino-

gen by ACGIH.

OSHANo ingredient of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential carcino-

gen by OSHA.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone

Hazardous ingredients

| Chemical Name | CAS-No. | Concentration (%) |
|--|------------|-------------------|
| Dimethyl siloxane, hydrogen-terminated | 70900-21-9 | >= 5 - < 10 |

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Wash with water and soap as a precaution.

Get medical attention if symptoms occur.



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In case of eye contact : Flush eyes with water as a precaution.

Get medical attention if irritation develops and persists.

If swallowed, DO NOT induce vomiting.

Get medical attention if symptoms occur. Rinse mouth thoroughly with water.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Water mist

Unsuitable extinguishing

media

: Dry chemical

Specific hazards during fire

fighting

: Exposure to combustion products may be a hazard to health.

Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket.

Hazardous combustion prod-

ucts

Carbon oxides

Silicon oxides Formaldehyde

Specific extinguishing meth-

ods

Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explo-

sion if ignited.

Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Cool containers/tanks with water spray.

Remove undamaged containers from fire area if it is safe to do

SO.

Evacuate area.

Special protective equipment

for fire-fighters

: Wear self-contained breathing apparatus for firefighting if nec-

essary.

Use personal protective equipment.



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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions, protec- : Follow safe handling advice and personal protective equip-

ment recommendations.

Environmental precautions : Discharge into the environment must be avoided.

Prevent further leakage or spillage if safe to do so.

Prevent spreading over a wide area (e.g. by containment or oil

barriers).

Retain and dispose of contaminated wash water.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

: Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absor-

bent.

Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material

should be stored in a vented container.

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to deter-

mine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE

CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety

practice.

Keep away from water. Protect from moisture.

Take care to prevent spills, waste and minimize release to the

environment.

Conditions for safe storage : Keep in properly labeled containers.

Store in a closed container.

Store in accordance with the particular national regulations. Product may evolve minute quantities of flammable hydrogen



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gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Clogged container vents may increase

pressure build up.

Materials to avoid : Do not store with the following product types:

Strong oxidizing agents

Packaging material : Unsuitable material: Do not store in or use containers except

the original product package.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Processing may form hazardous compounds (see section

10).

Ensure adequate ventilation, especially in confined areas.

Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:

Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are

located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may re-

quire added precautions.

For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or

contact the Dow Corning customer service group.



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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : colorless

Odor : none

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling

range

: > 100 °C

Flash point : $> 101.1 \, ^{\circ}\text{C}$

Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Relative density : 0.97

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-

octanol/water

: No data available

Autoignition temperature : No data available

Thermal decomposition : No data available

Viscosity

Viscosity, kinematic : 750 cSt

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.



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Molecular weight : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Contact with water liberates highly flammable gases.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reac-

tions

: Use at elevated temperatures may form highly hazardous

compounds.

Can react with strong oxidizing agents.

Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air. Hazardous decomposition products will be formed at elevated

temperatures.

Conditions to avoid : Exposure to moisture.

Incompatible materials : Oxidizing agents

Water

Hazardous decomposition products

Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : Inhalation

exposure

Inhalation
Skin contact
Ingestion

Acute toxicity

Not classified based on available information.

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Acute oral toxicity : LD50 (Rat): > 20,720 mg/kg

Assessment: The substance or mixture has no acute oral tox-

icity

Remarks: Based on data from similar materials

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg

Assessment: The substance or mixture has no acute dermal

toxicity

Remarks: Based on data from similar materials



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Skin corrosion/irritation

Not classified based on available information.

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Species: Rabbit

Result: No skin irritation

Remarks: Based on data from similar materials

Species: Guinea pig Result: No skin irritation

Remarks: Based on data from similar materials

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Species: Rabbit Result: No eye irritation

Remarks: Based on data from similar materials

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information. Respiratory sensitization: Not classified based on available information.

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Assessment: Does not cause skin sensitization.

Test Type: Maximization Test (GPMT)

Species: Guinea pig

Remarks: No known sensitising effect. Based on data from similar materials

Test Type: Maximization Test (GPMT)

Species: Guinea pig

Remarks: No known sensitising effect. Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Result: negative

Remarks: Based on test data



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Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Routes of exposure: Ingestion

Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg

bw or less.

Routes of exposure: Skin contact

Assessment: No significant health effects observed in animals at concentrations of 200 mg/kg

bw or less.

Repeated dose toxicity

Ingredients:

Dimethyl siloxane, hydrogen-terminated:

Application Route: Ingestion Remarks: Based on test data

Application Route: Skin contact Remarks: Based on test data

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available



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Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Resource Conservation and

Recovery Act (RCRA)

: When a decision is made to discard this material as supplied,

it is classified as a RCRA hazardous waste.

Waste Code : D003: Reactivity

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.

Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulation

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

OSHA Hazards : Water Reactive

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.



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SARA 311/312 Hazards : Reactivity Hazard

SARA 302 : No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Dimethyl Siloxane w/ Methyl Silsesquioxane 90 - 100 %

Trimethylsiloxy-term and Dimethylvinysiloxy-

term

Dimethyl siloxane, hydrogen-terminated 70900-21-9 5 - 10 %

New Jersey Right To Know

Dimethyl Siloxane w/ Methyl Silsesquioxane 90 - 100 %

Trimethylsiloxy-term and Dimethylvinysiloxy-

erm

Dimethyl siloxane, hydrogen-terminated 70900-21-9 5 - 10 %

California Prop 65 This product does not contain any chemicals known to the

State of California to cause cancer, birth, or any other

reproductive defects.

The ingredients of this product are reported in the following inventories:

KECI : All ingredients listed, exempt or notified.

REACH : All ingredients (pre-)registered or exempt.

TSCA : All chemical substances in this material are included on or

exempted from listing on the TSCA Inventory of Chemical

Substances.

AICS : Consult your local Dow Corning office.

IECSC : All ingredients listed or exempt.

ENCS/ISHL : All components are listed on ENCS/ISHL or exempted from

inventory listing.

PICCS : All ingredients listed or exempt.

DSL : This product contains one or more substances which are not

on the Canadian Domestic Substances List (DSL). Import of this product into Canada has volume limitations. For volume



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limits please consult Dow Corning Regulatory Compliance.

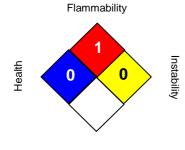
Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information

NFPA:



Special hazard.

HMIS III:

| HEALTH | 0 |
|-----------------|---|
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 1 |

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High 4 = Extreme, * = Chronic

Sources of key data used to compile the Material Safety **Data Sheet**

: Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8