

DOW CORNING CORPORATION
Material Safety Data Sheet

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Version: 2.3

Revision Date: 2013/06/06

**HIPEC(R) Q1-4939 SEMICONDUCTOR PROTECTIVE COATING & CURING
AGENT (CURING AGENT information is below)****1. PRODUCT AND COMPANY IDENTIFICATION**

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 02335760

Revision Date: 2013/06/06

Generic Description: Silicone elastomer

Physical Form: Liquid

Color: Not available

Odor: Not available

NFPA Profile: Health 0 Flammability 1 Instability/Reactivity 1

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION**POTENTIAL HEALTH EFFECTS****Acute Effects**

Eye: Direct contact may cause temporary redness and discomfort.

Skin: No significant irritation expected from a single short-term exposure.

Inhalation: No significant effects expected from a single short-term exposure.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: No known applicable information.

Inhalation: No known applicable information.

Oral: No known applicable information.

Other Health Effects

This product contains a chemical(s) that has the following effect(s):
Carcinogenicity

See Section 11 for specific details.

**HIPEC(R) Q1-4939 SEMICONDUCTOR PROTECTIVE COATING & CURING
AGENT (CURING AGENT information is below)****Signs and Symptoms of Overexposure**

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
68037-59-2	7.0 - 13.0	Dimethyl, methylhydrogen siloxane
100-41-4	<1.0	Ethylbenzene

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye:	If irritation occurs, flush eye(s) with lukewarm gently flowing water for 5 minutes. Obtain medical attention.
Skin:	No health effects expected. If irritation does occur flush with lukewarm, gently flowing water for 5 minutes. If irritation persists, obtain medical advice.
Inhalation:	If symptoms are experienced remove source of contamination or move victim to fresh air. If irritation persists, obtain medical advice.
Oral:	If irritation or discomfort occur, obtain medical advice.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point:	> 214 °F / > 101.1 °C (Closed Cup)
Autoignition Temperature:	Not determined.

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Flammability Limits in Air: Not determined.

Extinguishing Media: On large fires use AFFF alcohol compatible foam or water spray (fog). On small fires use AFFF alcohol compatible foam, CO2 or water spray (fog). Water can be used to cool fire exposed containers. Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution. When the fire is put out, hydrogen may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited. Foam blankets may also trap hydrogen or flammable vapors, with the possibility of subsurface explosion.

Unsuitable Extinguishing Media: Dry chemical.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Use water spray to keep fire exposed containers cool. Determine the need to evacuate or isolate the area according to your local emergency plan.

Unusual Fire Hazards: None.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Avoid eye contact.

Product evolves minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Do not store in glass containers which

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may shatter due to pressure build up. Clogged container vents may increase pressure build up. Keep container closed and store away from water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Component Exposure Limits**

<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
100-41-4	Ethylbenzene	OSHA PEL (final rule): TWA 100 ppm, 435 mg/m ³ . ACGIH TLV: TWA 20 ppm, STEL 125 ppm.

Engineering Controls

Local Ventilation: Recommended.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.
Skin: Washing at mealtime and end of shift is adequate.
Suitable Gloves: Handle in accordance with good industrial hygiene and safety practices.
Inhalation: No respiratory protection should be needed.
Suitable Respirator: None should be needed.

Personal Protective Equipment for Spills

Eyes: Use proper protection - safety glasses as a minimum.
Skin: Washing at mealtime and end of shift is adequate.
Inhalation/Suitable Respirator: No respiratory protection should be needed.
Precautionary Measures: Avoid eye contact. Use reasonable care.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

**HIPEC(R) Q1-4939 SEMICONDUCTOR PROTECTIVE COATING & CURING
AGENT (CURING AGENT information is below)**

Physical Form: Liquid

Color: Not available

Odor: Not available

Specific Gravity @ 25°C: 1.01

Viscosity: 3000 cSt

Freezing/Melting Point: Not determined.

Boiling Point: > 100 °C

Vapor Pressure @ 25°C: Not determined.

Vapor Density: Not determined.

Solubility in Water: Not determined.

pH: Not determined.

Volatile Content: Not determined.

Flash Point: > 214 °F / > 101.1 °C (Closed Cup)

Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous Polymerization: Hazardous polymerization will not occur.

Polymerization:
Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, alcohols, acidic or basic materials, and many metals or metallic compounds, when in contact with product, liberate flammable hydrogen gas, which can form explosive mixtures in air.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Hydrogen.

11. TOXICOLOGICAL INFORMATION**Special Hazard Information on Components****Carcinogens**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
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100-41-4

<1.0

Ethylbenzene

IARC Group 2B - Possibly Carcinogenic
to Humans.**12. ECOLOGICAL INFORMATION****Environmental Fate and Distribution**

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS**RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:

Reactive: D003

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION**DOT Road Shipment Information (49 CFR 172.101)**

Not subject to DOT.

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Remarks: THE ABOVE INFORMATION ONLY APPLIES TO PACKAGE SIZES WHERE THE
HAZARDOUS SUBSTANCE DOES NOT MEET THE REPORTABLE QUANTITY.

Ocean Shipment (IMDG)

Not subject to IMDG code.

Air Shipment (IATA)

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA
Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings**Section 302 Extremely Hazardous Substances (40 CFR 355):**

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
1330-20-7	0.46	Xylene
100-41-4	0.18	Ethylbenzene

Section 311/312 Hazard Class (40 CFR 370):

Acute: No
Chronic: Yes
Fire: No
Pressure: No
Reactive: Yes

Section 313 Toxic Chemicals (40 CFR 372):

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
100-41-4	0.18	Ethylbenzene

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Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
100-41-4	<1.0000	Ethylbenzene Carcinogenic.

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
68083-19-2	55.0 - 75.0	Dimethyl siloxane, dimethylvinyl-terminated
68988-89-6	15.0 - 35.0	Dimethylvinylated and trimethylated silica
68037-59-2	7.0 - 13.0	Dimethyl, methylhydrogen siloxane
100-41-4	<1.0	Ethylbenzene

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
68083-19-2	55.0 - 75.0	Dimethyl siloxane, dimethylvinyl-terminated
68988-89-6	15.0 - 35.0	Dimethylvinylated and trimethylated silica
68037-59-2	7.0 - 13.0	Dimethyl, methylhydrogen siloxane

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Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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