

DOW CORNING CORPORATION
Material Safety Data Sheet

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Version: 3.0

Revision Date: 2014/04/08

DOW CORNING(R) 3-6060 PRIME COAT**1. PRODUCT AND COMPANY IDENTIFICATION**

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 01477978

Revision Date: 2014/04/08

Generic Description: Silicone in solvent

Physical Form: Liquid

Color: Yellow

Odor: Not available

NFPA Profile: Health 2 Flammability 3 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION**POTENTIAL HEALTH EFFECTS****Acute Effects**

Eye: Direct contact may cause severe irritation. Vapor may cause eye irritation.

Skin: May cause mild irritation.

Inhalation: Vapor irritating to the respiratory tract.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: Repeated or prolonged contact may cause defatting and drying of skin which may result in skin irritation and dermatitis.

Inhalation: No known applicable information.

Oral: No known applicable information.

Other Health Effects

This product contains a chemical(s) that has the following effect(s):
Carcinogenicity

See Section 11 for specific details.

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DOW CORNING(R) 3-6060 PRIME COAT**Signs and Symptoms of Overexposure**

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-10-1	85.0 - 100.0	Isobutyl methyl ketone
17927-72-9	1.0 - 5.0	Bis(isopropoxy) bis(acetylacetonate) titanium
67-63-0	<1.0	Isopropyl alcohol

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye:	Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 - 20 minutes while holding the eyelid(s) open. If contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Take care not to rinse contaminated water into the unaffected eye or onto the face. Immediately obtain medical attention.
Skin:	Remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Quickly and gently blot or brush away excess chemical. Flush with lukewarm gently flowing water for 15 minutes. If irritation persists, repeat flushing. If irritation persists, obtain medical advice.
Inhalation:	Remove from the source of contamination or move to fresh air. If breathing is difficult, trained personnel should administer emergency oxygen. Immediately obtain medical attention.
Oral:	If irritation or discomfort occur, obtain medical advice.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point:	58.6 °F / 14.8 °C (Tag Closed Cup)
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Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO₂), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: Vapors are heavier than air and may travel to a source of ignition and flash back. Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Remove possible ignition sources. Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves acetic acid (HOAc) when exposed to water or humid air. Provide ventilation during use to control HOAc within exposure guidelines or use respiratory protection. Product evolves isopropyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within guidelines or use respiratory protection. Avoid eye exposure. Avoid skin contact. Do not breathe vapor. Keep container closed.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame. Keep container closed and store away from water or moisture.

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DOW CORNING(R) 3-6060 PRIME COAT**8. EXPOSURE CONTROLS / PERSONAL PROTECTION****Component Exposure Limits**

<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
108-10-1	Isobutyl methyl ketone	OSHA PEL (final rule): TWA 100 ppm and ACGIH TLV: TWA 20 ppm, STEL 75 ppm.
17927-72-9	Bis(isopropoxy) bis(acetylacetonate) titanium	See isopropyl alcohol comments.

Acetic acid is formed upon contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 10 ppm and ACGIH TLV: TWA 10 ppm, STEL 15 ppm. Isopropyl alcohol is formed on contact with water or humid air. Provide adequate ventilation to control exposures to within exposure guidelines of OSHA PEL (final rule): TWA 400 ppm, 980 mg/m³ and ACGIH TLV: TWA 200 ppm, STEL 400 ppm.

Engineering Controls

Local Ventilation:	Recommended.
General Ventilation:	Recommended.

Personal Protective Equipment for Routine Handling

Eyes:	Use chemical worker's goggles.
Skin:	Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.
Suitable Gloves:	Avoid skin contact by implementing good industrial hygiene practices and procedures. Select and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of appropriate compatible materials.
Inhalation:	Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. IH personnel can assist in judging the adequacy of existing engineering controls.
Suitable Respirator:	General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes:	Use full face respirator.
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Skin:	Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.
Inhalation/Suitable Respirator:	Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MHSA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.
Precautionary Measures:	Avoid eye exposure. Avoid skin contact. Do not breathe vapor. Keep container closed. Use reasonable care.
Comments:	Product evolves acetic acid (HOAc) when exposed to water or humid air. Provide ventilation during use to control HOAc within exposure guidelines or use respiratory protection. Product evolves isopropyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within guidelines or use respiratory protection.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form:	Liquid
Color:	Yellow
Odor:	Not available
Specific Gravity @ 25°C:	0.81
Viscosity:	1 cSt
Freezing/Melting Point:	Not determined.
Boiling Point:	> 100 °C
Vapor Pressure @ 25°C:	Not determined.
Vapor Density:	Not determined.
Solubility in Water:	Not determined.
pH:	Not determined.
Volatile Content:	Not determined.
Flash Point:	58.6 °F / 14.8 °C (Tag Closed Cup)
Autoignition Temperature:	Not determined.
Flammability Limits in Air:	Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

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10. STABILITY AND REACTIVITY

Chemical Stability:	Stable.
Hazardous Polymerization:	Hazardous polymerization will not occur.
Conditions to Avoid:	None.
Materials to Avoid:	Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Silicon dioxide. Metal oxides.

11. TOXICOLOGICAL INFORMATION

Special Hazard Information on Components**Carcinogens**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>	
108-10-1	85.0 - 100.0	Isobutyl methyl ketone	IARC Group 2B - Possibly Carcinogenic to Humans.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100

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Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000
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This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS**RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:

Ignitable: D001

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION**DOT Road Shipment Information (49 CFR 172.101)**

Proper Shipping Name: Methyl isobutyl ketone Solution

Hazard Class: 3

UN/NA Number: UN 1245

Packing Group: II

Hazard Label(s): Flammable Liquid

Ocean Shipment (IMDG)

Proper Shipping Name: METHYL ISOBUTYL KETONE Solution

Hazard Class: 3

UN/NA Number: UN 1245

Packing Group: II

Hazard Label(s): Flammable liquids

Air Shipment (IATA)

Proper Shipping Name: Methyl isobutyl ketone Solution

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Hazard Class: 3

UN/NA Number: UN 1245

Packing Group: II

Hazard Label(s): Flammable Liquids

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: Low Volume Exemption. This product contains a component that is not listed on the TSCA inventory. Permission to import or manufacture the component within this product into the U.S. is limited to the LVE submitter. Dow Corning is required to notify customers of any LVE restrictions on activities regulated by TSCA.

TSCA clearance for manufacture, import, processing, or use of this product is based on a low volume exemption from the Inventory listing requirements of TSCA (40 CFR 723.50(c) (1)). For activities regulated by TSCA, the following conditions apply: The LVE substance contained in the product may only be used as an intermediate for silicone primer. The low volume exemption specifies that that manufacturers and processors of materials containing this chemical will use PPE including gloves and goggles and use local ventilation to control exposure. Suitable gloves include Silver Shield and 4(H). Manufacturers and processors will incinerate wastes from stripping and filtration steps and will incinerate spent packages. Industrial users of this product will use PPE including gloves and goggles and use local ventilation to control exposure. Suitable gloves include Silver Shield and 4(H).

If Dow Corning learns that a customer is processing or using this product in violation of the use restrictions or without utilizing the exposure or release controls, Dow Corning must cease distribution to the customer and report the situation to EPA. For further information contact Dow Corning Regulatory Compliance.

EPA SARA Title III Chemical Listings**Section 302 Extremely Hazardous Substances (40 CFR 355):**

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-10-1	95.0	Isobutyl methyl ketone

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes

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Chronic: No
Fire: Yes
Pressure: No
Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-10-1	95.0	Isobutyl methyl ketone

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-10-1	85.0000 - 100.0000	Isobutyl methyl ketone

Carcinogenic.

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-10-1	85.0 - 100.0	Isobutyl methyl ketone
None	1.0 - 5.0	Vinyl and acetoxo functional siloxane
11099-06-2	1.0 - 5.0	Ethyl polysilicate
17927-72-9	1.0 - 5.0	Bis(isopropoxy) bis(acetylacetonate) titanium

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-10-1	85.0 - 100.0	Isobutyl methyl ketone
11099-06-2	1.0 - 5.0	Ethyl polysilicate

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Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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