

DOW CORNING CORPORATION
Material Safety Data Sheet

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Version: 5.4

Revision Date: 2014/06/13

DOW CORNING(R) 3-1953 CONFORMAL COATING**1. PRODUCT AND COMPANY IDENTIFICATION**

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 04000066

Revision Date: 2014/06/13

Generic Description: Silicone elastomer

Physical Form: Liquid

Color: Straw

Odor: Hydrocarbon-like

NFPA Profile: Health 2 Flammability 3 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION**POTENTIAL HEALTH EFFECTS****Acute Effects**

Eye: Direct contact may cause moderate irritation. Vapor may cause eye irritation.

Skin: No significant irritation expected from a single short-term exposure.

Inhalation: Irritates respiratory passages very slightly.

Oral: Low ingestion hazard in normal use.

Prolonged/Repeated Exposure Effects

Skin: Repeated skin contact may cause allergic skin reaction. Repeated or prolonged exposure may cause irritation.

Inhalation: No known applicable information.

Oral: Repeated ingestion or swallowing large amounts may injure internally.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

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The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
1185-55-3	3.0 - 7.0	Methyltrimethoxysilane
27858-32-8	1.0 - 5.0	Diisopropoxy di(ethoxyacetoacetyl) titanate
Trade Secret	1.0 - 5.0	Alkoxysilane reaction product
107-51-7	<1.0	Octamethyltrisiloxane

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye:	Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 - 20 minutes while holding the eyelid(s) open. If contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Take care not to rinse contaminated water into the unaffected eye or onto the face. Immediately obtain medical attention.
Skin:	As quickly as possible remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Quickly and gently blot or brush away excess chemical. Immediately flush with lukewarm gently flowing water for 15 minutes. Completely decontaminate clothing, shoes and leather goods before reuse or discard. If irritation persists, obtain medical advice.
Inhalation:	If symptoms are experienced remove source of contamination or move victim to fresh air. If irritation persists, obtain medical advice.
Oral:	If irritation or discomfort occur, obtain medical advice.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point:	95 °F / 35 °C (Seta Closed Cup)
Autoignition Temperature:	Not determined.
Flammability Limits in Air:	Not determined.

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Extinguishing Media:	On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO ₂), dry chemical or water spray. Water can be used to cool fire exposed containers.
Fire Fighting Measures:	Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.
Unusual Fire Hazards:	Vapors are heavier than air and may travel to a source of ignition and flash back. Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up:	Remove possible ignition sources. Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.
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Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus. Product evolves isopropyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within guidelines or use respiratory protection. Avoid eye exposure. Avoid skin contact. Do not take internally.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame. Keep container closed and store away from water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Component Exposure Limits**

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<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
1185-55-3	Methyltrimethoxysilane	Dow Corning guide: TWA 50 ppm. See methyl alcohol comments.
27858-32-8	Diisopropoxy di(ethoxyacetoacetyl) titanate	See isopropyl alcohol comments.
Trade Secret	Alkoxysilane reaction product	See methyl alcohol comments.

Methyl alcohol forms on contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 200 ppm and ACGIH TLV-skin: TWA 200 ppm, STEL 250 ppm. Isopropyl alcohol is formed on contact with water or humid air. Provide adequate ventilation to control exposures to within exposure guidelines of OSHA PEL (final rule): TWA 400 ppm, 980 mg/m³ and ACGIH TLV: TWA 200 ppm, STEL 400 ppm.

Engineering Controls

Local Ventilation: Recommended.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use chemical worker's goggles.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as soon as possible and thoroughly flush affected areas with cool water. Chemical protective gloves are recommended.

Suitable Gloves: Avoid skin contact by implementing good industrial hygiene practices and procedures. Select and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of appropriate compatible materials.

Inhalation: No respiratory protection should be needed.

Suitable Respirator: None should be needed.

Personal Protective Equipment for Spills

Eyes: Use chemical worker's goggles.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as soon as possible and thoroughly flush affected areas with cool water. Chemical protective gloves are recommended.

Inhalation/Suitable Respirator: No respiratory protection should be needed.

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Precautionary Measures: Avoid eye exposure. Avoid skin contact. Do not take internally. Use reasonable care.

Comments: Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus. Product evolves isopropyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within guidelines or use respiratory protection.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Liquid
Color: Straw
Odor: Hydrocarbon-like
Specific Gravity @ 25°C: 0.97
Viscosity: 400 mPa s

Freezing/Melting Point: Not determined.
Boiling Point: 64.7 °C
Vapor Pressure @ 25°C: Not determined.
Vapor Density: Not determined.
Solubility in Water: Not determined.
pH: Not determined.
Volatile Content: Not determined.
Flash Point: 95 °F / 35 °C (Seta Closed Cup)
Autoignition Temperature: Not determined.
Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous Polymerization: Hazardous polymerization will not occur.

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products

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Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Metal oxides. Nitrogen oxides. Hydrogen.

11. TOXICOLOGICAL INFORMATION

Component Toxicology Information

This material contains methyltrimethoxysilane (MTMS). MTMS was evaluated in a combined repeated-dose toxicity study with the reproduction/developmental toxicity screening test (OECD 422). Sprague-Dawley rats were gavaged daily at dose levels of 0, 50, 250, and 1000 mg MTMS (in corn oil)/kg body weight. Test article-related effects were seen in one or both sexes at the two top dose levels (unless otherwise noted) and included (but not limited to): increased liver weights; increased incidence of hyperplasia and/or hypertrophy in the liver, thyroid and adrenals (high dose only); acanthocytosis (high dose only); increased prothrombin time; elevations in blood platelet count (high dose only), serum total protein and cholesterol. The no observed adverse effect level (NOAEL) was determined to be 50 mg/kg/day for parental toxicity and 1000 mg/kg/day for effects on reproductive performance and on developmental toxicity.

In a 90-day study, five (5) groups of 10 male and 10 female Sprague-Dawley rats were exposed to target methyltrimethoxysilane concentrations of 0 (control), 25, 100, 400 and 1600 ppm for groups 1 through 5, respectively, for six hours per day, five days per week. Additional satellite groups of 10 males and 10 females were included in the 0 and 1600 ppm exposure groups for evaluation of a 28-day post-exposure recovery period. Based on the grossly observed urinary bladder calculi and kidney dilation at the 400 and 1600 ppm exposure levels, the No Observable Effect Level (NOEL) for methyltrimethoxysilane was 100 ppm.

This material may liberate methanol upon exposure to moisture or humid air. Overexposure to methanol can result in blindness and nervous system effects.

Special Hazard Information on Components**Sensitizers**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>	
1185-55-3	3.0 - 7.0	Methyltrimethoxysilane	Possible skin sensitizer.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

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Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS**RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:

Ignitable: D001

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION**DOT Road Shipment Information (49 CFR 172.101)**

Proper Shipping Name: Flammable liquids, n.o.s.

Hazard Technical Name: Methyltrimethoxysilane / Organotitanate

Hazard Class: 3

UN/NA Number: UN 1993

Packing Group: III

Hazard Label(s): Flammable Liquid

Ocean Shipment (IMDG)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: Methyltrimethoxysilane / Organotitanate

Hazard Class: 3

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UN/NA Number: UN 1993
Packing Group: III
Hazard Label(s): Flammable liquids

Air Shipment (IATA)

Proper Shipping Name: Flammable liquid, n.o.s.
Hazard Technical Name: Methyltrimethoxysilane / Organotitanate
Hazard Class: 3
UN/NA Number: UN 1993
Packing Group: III
Hazard Label(s): Flammable Liquids

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):
None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):
None.

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes
Chronic: Yes
Fire: Yes
Pressure: No
Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):
None present or none present in regulated quantities.

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Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
67-56-1	<0.1000	Methyl alcohol Developmental toxin.

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
P871176	70.0 - 90.0	Dimethyl siloxane, trimethoxysilyl-terminated
68083-19-2	7.0 - 13.0	Dimethyl siloxane, dimethylvinyl-terminated
1185-55-3	3.0 - 7.0	Methyltrimethoxysilane
27858-32-8	1.0 - 5.0	Diisopropoxy di(ethoxyacetoacetyl) titanate
14962700-588 2P	1.0 - 5.0	Alkoxysilane reaction product

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
P871176	70.0 - 90.0	Dimethyl siloxane, trimethoxysilyl-terminated
68083-19-2	7.0 - 13.0	Dimethyl siloxane, dimethylvinyl-terminated
1185-55-3	3.0 - 7.0	Methyltrimethoxysilane

DOW CORNING(R) 3-1953 CONFORMAL COATING**16. OTHER INFORMATION**

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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